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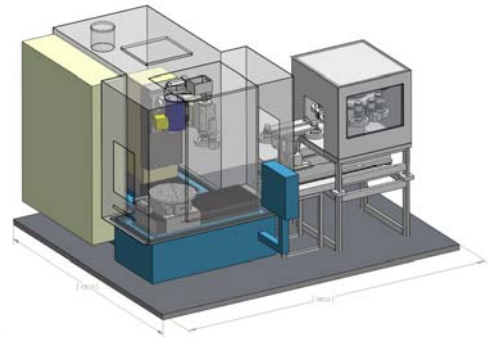
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Now Available: 6-Pocket Automatic Tool Changer Retrofit for the HS-225 Grinding Systems

Huffman Corporation announces an automatic tool changer (ATC) retrofit for the HS-225 grinding system.

The ATC enables flexible solutions for a wide variety of complex parts requiring multiple wheel packs including electroplated CBN (EPCBN) or vitrified CBN or conventional grinding wheels. In addition to grinding wheels, the retrofit accommodates other tool types for operations such as milling, drilling and probing. Once the retrofit is in place it will enable customers to further combine machining operations into a single machine cycle.



Coolant manifolds and tubes are changed automatically as the tool is changing, in a quick 15 seconds.

The retrofit will aid in meeting the increasing demands for flexible, reliable, precision production systems for complex parts like flight and industrial gas turbine blades, vanes, shrouds and seals, medical implants and instruments and other components.

The grinding spindle has an HSK-100 interface, and is available with up to 50 HP (continuous duty) and 4,000 to 8,000 RPM. Other spindle speed ranges are also available. The system is compatible with a GE Fanuc 160iM CNC control system, drives and servo motors.

ABOUT HUFFMAN CORPORATION *“Compelling productivity; legendary reliability”* – Founded in 1961, Huffman Corporation provides manufacturing process technology to the flight and industrial gas turbine, medical, and vehicle markets. The company’s main products are multi-axis grinding machine systems, laser powder fusion machine systems, and precision abrasive waterjet machine systems. Located in Clover, SC, a suburb of Charlotte, NC, Huffman is an ISO 9001:2000 and CE-approved supplier with global sales and service.

