



Bone Reamers

Description

Manufacturing of bone reamers.

Application

Bone reamers for the medical industry.

Process

Several styles of bone reamers have been ground using Huffman CNC grinders. They are ground from solid stainless steel blanks.

Features include:

- Fluting
- Circular Margin
- OD Relief
- End Gash and Notching
- Ball End

Other variations include point thinning and chip breakers.

Material

Stainless steel

Cycle Time

Cycle times for this type of cutter are as low as eight minutes per cutter depending upon the cutter size and other process variables.

Machine Features and Benefits

Available on Huffman HS-150, HS-190 and HS-200 series grinders.

Optional scale feedback is available for increased accuracy.

Quick change toolholders and wheel hubs provide accuracy, repeatability and minimum changeover time.

Wheel truing is available.

